

Specifications¹

Models: MS-2102, MS-2102-E3, MS-2102-BAC,
MS-2102-E3-BAC, MS-2102-ETH, MS-2102-E3-ETH

Temperature Input

Range: -50 to +500°C (-58 to 932°F)
Accuracy: ±2°C
Repeatability: ±1°C
RTD: Two, 100 ohm platinum, 3-wire RTD
20 ohms maximum lead resistance

Heater Switching

Configuration: Two circuit, single-pole, one SCR per circuit, 800 amp 1 cycle inrush
85-280Vac, 30A continuous
Ratings: 85-280Vac, 30A continuous
Line Frequency: 50 or 60Hz
Current Measurement: 0.1 to 30A 3%±0.2A
GF Measurement: 10 to 1000mA 5%±2mA
Voltage Measurement: 0 to 300Vac 3%±2V (only for heater 1)

Control Power

Power Requirement: Control power from heater 1 voltage
85-280VAC, 10VA max
Protection: Control power from heater 1 voltage
protected by 2A fuse
MOV transient protection

Communication

Port: 1 Serial network connection
Type: RS485
Protocol: Modbus® RTU.
Transmission Rate: 600,1200, 2400, 4800, 9600 baud.
Interconnect: 2-wire, shielded, twisted pair.
Highway Distance: 4,000 feet without repeater.
Modules per Highway: 32 Control Modules.

BACnet/IP Ethernet Communication

Models: Models with option BAC only
Gateway: 1 configured & assembled MasterTrace Modbus to
BACnet/IP gateway, separated from MS-2102 module
Serial Connection: To be connected to serial ports @ 9600
baud on modules via RS485 cable
Ethernet Connection: To be connected to Ethernet network
via Ethernet cable

MODBUS TCP Ethernet Communication

Models: Models with option ETH only
Gateway: 1 configured & assembled MasterTrace Modbus to
Modbus TCP gateway, separated from MS-2102 module
Serial Connection: To be connected to serial ports @ 1200~
9600 baud on modules via RS485 cable
Ethernet Connection: To be connected to Ethernet network
via Ethernet cable

Measured Values

Temperature: -50 to 500°C (-58 to 932°F)
Minimum Temperature: -50 to 500°C (-58 to 932°F)
Maximum Temperature: -50 to 500°C (-58 to 932°F)
Heater Current: 0.1 to 30A
Ground Fault Current: 10 to 1000mA
Min. Heater Voltage: 85 to 300Vac
Max. Heater Voltage: 85 to 300Vac
Power Consumption: 0 to 1,000 MWh
Operating Cost: 0 to \$1,000,000.00

User Interface

Display: 16-character x 2-line LCD display
Keypad: 9 tactile keys, polyester faceplate
- Setpoint, measured, status
- Message Up, Message Down
- Value Up, Value Down, Reset, Store

Contrast: Adjustable by potentiometer
Panel Indicators: Power on, Heater on, Communication
active, System fail, Process alarm
Security: Controller parameters switch-protected

Environment

Approvals: CSA C/US, Class I, Div. 2, Groups A, B,
C, D; Class I, Zone 2, Groups IIC;
Class II, Div. 2, Groups F & G; Class III
Operating Temperature: -40°C to +50°C (LCD: -20°C to +50°C)
Conformal Coating: Boards conformal coated for hostile
environments

Enclosure

Type: Models with option E3: Nema-4X
stainless steel, painted black
Models without option E3: Nema-4X
steel, painted black
Size: 10"Hx8"Wx6"D
Features: Quick release latches to open door
Flat aluminum plate to act as heatsink
and mounting flange for mounting on
Uni-Strut.
One 3/4" conduit knockout for power
and three 1/2" conduit knockouts for RTD
and signal wiring.

Alarm Output

Alarm: Programmable for NO or NC contact
One Mechanical (dry) contact
Alarm Rating: Mechanical contact: 30Vdc/100mA,
120Vac/0.52A, 62.5W Max
Alarm Output: LED Indicator: 5Vdc/50mA

Alarm Function

Temperature: High Temp Alarm, Low Temp Alarm
Current: Low Current Alarm, High Current Alarm
Ground Fault Current: Ground Fault Current Alarm
Ground Fault Current Trip
Voltage: Low Voltage Alarm
Hardware: Self-Check Failure, Relay Failure, RTD
Open, RTD Short

User-Definable Options

Heater Status: Enable or Disable
Heater Name or Tag: 16 Character Alphanumeric
Temperature Units: °C or °F
Proportional Control: on or off
Deadband: 1 to 50°C (2 to 90°F)
PowerLimit: 0.1 to 30A, off
TraceCheck: 1 to 24hrs, off
Temperature Setpoint: -50 to 500°C (-58 to 932°F), off, none
High Temp Alarm: -50 to 500°C (-58 to 932°F), off
Low Temp Alarm: -50 to 500°C (-58 to 932°F), off
High Current Alarm: 0.1 to 30A, off
Low Current Alarm: 0.1 to 30A, off
Ground Fault Alarm: 10 to 1000mA, off
Ground Fault Trip: 10 to 1000mA, off
Low Voltage Alarm: 85V to 300V, off
RTD Fail-safe: Heater On or Heater Off
Override: On or Off
Alarm Contacts: NO or NC for mechanical contact
Alarm Light: Alarm on, Alarm off, Flash during alarm
then on, Flash during alarm then off

Ground Fault

Maximum Trip Time: 7.4 seconds

1. This is a precise specification for MS2102 controller. For MS2102 panels, there could be some variations.